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D412-814-122
Job Sheet 186490



Part No: D412-814-122

Job Qty: 1 ea

Part Name: Crew Door Replacement Hinge RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 28 IPP REV:A 12.06.13 NEW ISSUE DD VERF:EC

Ship Via:

6809

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/6/18	12/6/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 03 2018 6:21
110	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging1-5		DEC 03 2018 9:09
120	QC	1 pcs	12/6/18	12/6/18	0.00	0.00	QC4	DEC 03 2018	DEC 03 2018 9:09
125	DC	1 pcs	12/6/18	12/6/18	0.00	0.00	DC		DEC 03 2018 9:09
130	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging3-2	DEC 03 2018	DEC 03 2018 9:09
140	QC21-FG	1 Ea	12/6/18	12/6/18	0.00	0.00	QC21		DEC 03 2018 9:09

Part Op 125 - Photocopy bluefile & type labels per PPP D412-814-122 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D412-814-122 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C6A	Bolt	6 Ea (6 ea)	90-Start up Operation	5049457
D4491-042	Door Hinge Assembly, Right Upper	1 Ea (1 ea)	90-Start up Operation	5130515
D4491-044	Door Hinge Assembly, Right Lower	1 Ea (1 ea)	90-Start up Operation	5130504
MS21043-3	Nut	6 Ea (6 ea)	90-Start up Operation	5109966
NAS1149C0332P	not a good # see NAS1149C0332R	12 Ea (12 ea)	90-Start up Operation	51281524 5104354

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C6A	6	181	0
	D4491-042	1	0	0
	D4491-044	1	0	0
	MS21043-3	6	870	0
	NAS1149C0332P	12	0	0



Container No: S133900



Part: D412-814-122

Job No: 186490

Serial No/Batch: S133900

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH12-37 Issue 1 Date: 12/03/18

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Plex 11/16/18 10:06 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

6.0 PARTS LIST, REPLACEMENT PARTS

QTY -111	QTY -112	QTY -121	QTY -122	PART NUMBER	DESCRIPTION
X				D412-814-111	LH REPLACEMENT LATCHING MECHANISM (DART DOOR)
	X			D412-814-112	RH REPLACEMENT LATCHING MECHANISM (DART DOOR)
		X		D412-814-121	LH REPLACEMENT HINGES
			X	D412-814-122	RH REPLACEMENT HINGES
1				D4468-1	HANDLE ADAPTER
	1			D4468-2	HANDLE ADAPTER
1	1			D4468-041	HANDLE ADAPTER
		1		D4491-041	LH UPPER HINGE ASSY
			1	D4491-042	RH UPPER HINGE ASSY
		1		D4491-043	LH LOWER HINGE ASSY
			1	D4491-044	RH LOWER HINGE ASSY
1				D4522-041	LH DOOR LATCH ASSY
	1			D4522-042	RH DOOR LATCH ASSY
1	1			D4605-1	EXTERIOR L-HANDLE LOCKING
1	1			AN3-7	BOLT
		6	6	AN3C6A	BOLT
1	1			AN310-3	CASTELLATED NUT
		6	6	MS21043-3	NUT
1	1			MS24665-10111	COTTER PIN
2	2			MS24694-S4	SCREW, COUNTERSUNK
11	11			MS24694-S5	SCREW, COUNTERSUNK
		12	12	NAS1149C0332R	WASHER
1	1			NAS1149D0332J	WASHER

